

PISTOL GRINDER

SERVICE INSTRUCTIONS

DISASSEMBLY

11

MODELS

40 GP

41 GP

1. Model 40GP with collet chuck- remove collet nut (400-G-38) with 5/8" wrench and 7/16" wrench.
2. Clamp pistol grip [400-GP-234] in a vise. Using a wrench, unscrew nut (400-S-38). Pull motor from case.
3. Remove snap ring (400-39) with type 01 pliers. Lift out wafer (320-9W) and o-ring(if present)(320-9R).
4. With brass or aluminum jawed vise, grasp the O.D. of the cylinder and end plate (400-3) firmly. Use a 3/16" punch and tap spindle out of rear bearing (400-9), being careful not to drop spindle assembly when it is free.
5. Remove the rotor (400-5), blades (400-6), key (400-10) and front thrust plate(400-7) .
6. Remove snap ring (400-46) with type 02 pliers. Place bearing and spindle assembly (threaded end down) on suitable drill block. Press spindle through the bearing (400-G-11) with an arbor press.



REASSEMBLY

1. Support front bearing (400-G-11) on suitable drill block. Press spindle [400-G-14-CS] through bearing until it bottoms on shoulder.
2. With type 02 pliers place the snap ring (400-46) into the groove. Slide on front thrust (400-7) over the arbor and on the front bearing.
3. Place the key (400-10) into the slot in the spindle. Slide rotor (400-5) over spindle, aligning the keyway in the rotor with the key in spindle.
4. Place five blades (400-6) in slots of rotor. Slip cylinder [400-2(G)] over rotor. Install rear thrust[400-3(A)]. (Carefully locate cylinder in the smaller hole of the rear thrust.)
5. Place bearing in rear thrust and tap bearing in with suitable bearing driver.
6. If desired, drop o-ring(320-9R) and washer (320-9W) in rear thrust. Place snap ring(400-39) into groove of rear end plate.
7. Slip motor assembly in case. Put Pistol grip in vise and replace exhaust sleeve (400-G-17). Screw on lock nut (400-S-38).

CAUTION: CHECK TOOL FOR SPEED WITH TACHOMETER. THE SPEED STAMPED ON TOOL MUST BE AT OR ABOVE THE ACTUAL SPEED OF THE TOOL.

Additional information on safety is available in the "American National Safety Code for Portable Air Tools" (ANSI B186.1). This bulletin is available from the American Standards Institute, Inc., 1430 Broadway, New York, N.Y. 10018.

40GP & 41GP SERVICE INSTRUCTIONS

This tool is designed to operate on 90 psi (6.2 bar) maximum air pressure with 1/4 (8 mm) hose.

Do not use a grinder without recommended wheel guard. Do not use any wheel for which the operating speed listed is lower than the actual free speed on the grinder.

SAFETY

1. Before operation check spindle speed with a tachometer. If the RPM's

exceed the rated speed stamped on tool, servicing is required.

2. The 40GP pistol type die grinders are intended for use with mounted wheels, points and carbide burrs. They are not guarded for type 1 wheels. If you have a type 1 wheel application, please purchase a wheel guard or another tool if that tool won't accommodate a guard.

3. At least one-half of the mandrel length (i.e. mounted wheel, burr, etc.) must be inserted into the collet. Secure collet chuck tightly.

4. Before mounting or removing a wheel disconnect grinder from air supply. The wheel should fit properly on arbor; do not use bushings or wheel flanges to adapt a wheel to any arbor unless recommended by manufacturer. (Wheel flanges should be at least 1/3 the diameter of the grinding wheel.)

Wear safety goggles and other protective clothing (when necessary). (See regulations.)

5. Properly maintained air tools are less likely to fail or cause accidents. If tool vibrates or produces an unusual sound, repair immediately.

6. The 41GP die grinders can be used for mounted wheels, points and carbide burrs only if a collet is purchased from the manufacturer. **They are not guarded for type 1 wheels. If you have a type 1 wheel application, please purchase a wheel guard (4503,4504).**

7. The 41GP die grinders are equipped with a guard from the manufacturer. A guard is not needed for : a.) mounted wheels two inches (50 mm) or smaller; b.) grinders used for internal work, while within the work being ground.

8. If a collet is purchased(HT-1010), at least one-half of the mandrel length (i.e. mounted wheel, burr, etc.) must be inserted into the collet. Secure collet chuck tightly.

LUBRICATION

1. An air line filter-regulator-lubricator should be located as closely as possible to the tool.
2. Clean out dirt and moisture from air hoses daily. Keep screen handle bushing in tool.
3. OIL TOOLS DAILY. Exxon's Spinesstic 10, Atlantic Richfield's Duro 55, Gulf's Gulfspin 10 or an equivalent is recommended. Pour about 1 tablespoon in air inlet and run tool to allow oil to be carried to the interior.

Updated 1/30/2004

HENRY AIR TOOLS

MODELS**40 GP****41 GP**SAFETY

1. Before operation check spindle speed with a tachometer. If the RPM's exceed the rated speed stamped on tool, servicing is required.
 2. Inspect grinding wheels for bends, chips, nicks, cracks or severe wear. If the wheel has any of these, or has been soaked in liquids do not use. On brushes check for loose wires that may fly off in operation.
 3. Start new grinding wheels under a steel bench. Run at full throttle for one minute. Defective wheels usually come apart immediately. When starting a cold wheel apply to the work slowly, allow wheel to warm up gradually.
 4. The 41G L die grinders can be used for mounted wheels, points and carbide burrs only if a collet is purchased from the manufacturer. They are not guarded for type 1 wheels. If you have a type 1 wheel application, please purchase a wheel guard (4503,4504).
 5. The 41GL die grinders are equipped with a guard from the manufacturer. A guard is not needed for : a.) mounted wheels two inches (50 mm) or smaller; b.) grinders used for internal work, while within the work being ground.
 6. If a collet is purchased (HT-1010), at least one-half of the mandrel length (i.e. mounted wheel, burr, etc.) must be inserted into the collet. Secure collet chuck tightly.
 7. Safety levers are available from the manufacturer (402-26).
 8. Before mounting or removing a wheel disconnect grinder from air supply. The wheel should fit properly on arbor; do not use bushings or wheel flanges to adapt a wheel to any arbor unless recommended by manufacturer. (Wheel flanges should be at least 1/3 the diameter of the grinding wheel.)
- Wear safety goggles and other protective clothing (when necessary). (See regulations.)
10. Properly maintained air tools are less likely to fail or cause accidents. If tool vibrates or produces an unusual sound, repair immediately.

LUBRICATION

1. An air line filter-regulator-lubricator should be located as



- closely as possible to the tool.
2. Clean out dirt and moisture from air hoses daily. Keep screen handle bushing in tool.
3. OIL TOOLS DAILY. Exxon's Spinesstic 10, Atlantic Richfield's Duro 55, Gulf's Gulfspin 10 or an equivalent is recommended. Pour about 1 tablespoon in air inlet and run tool to allow oil to be carried to the interior.

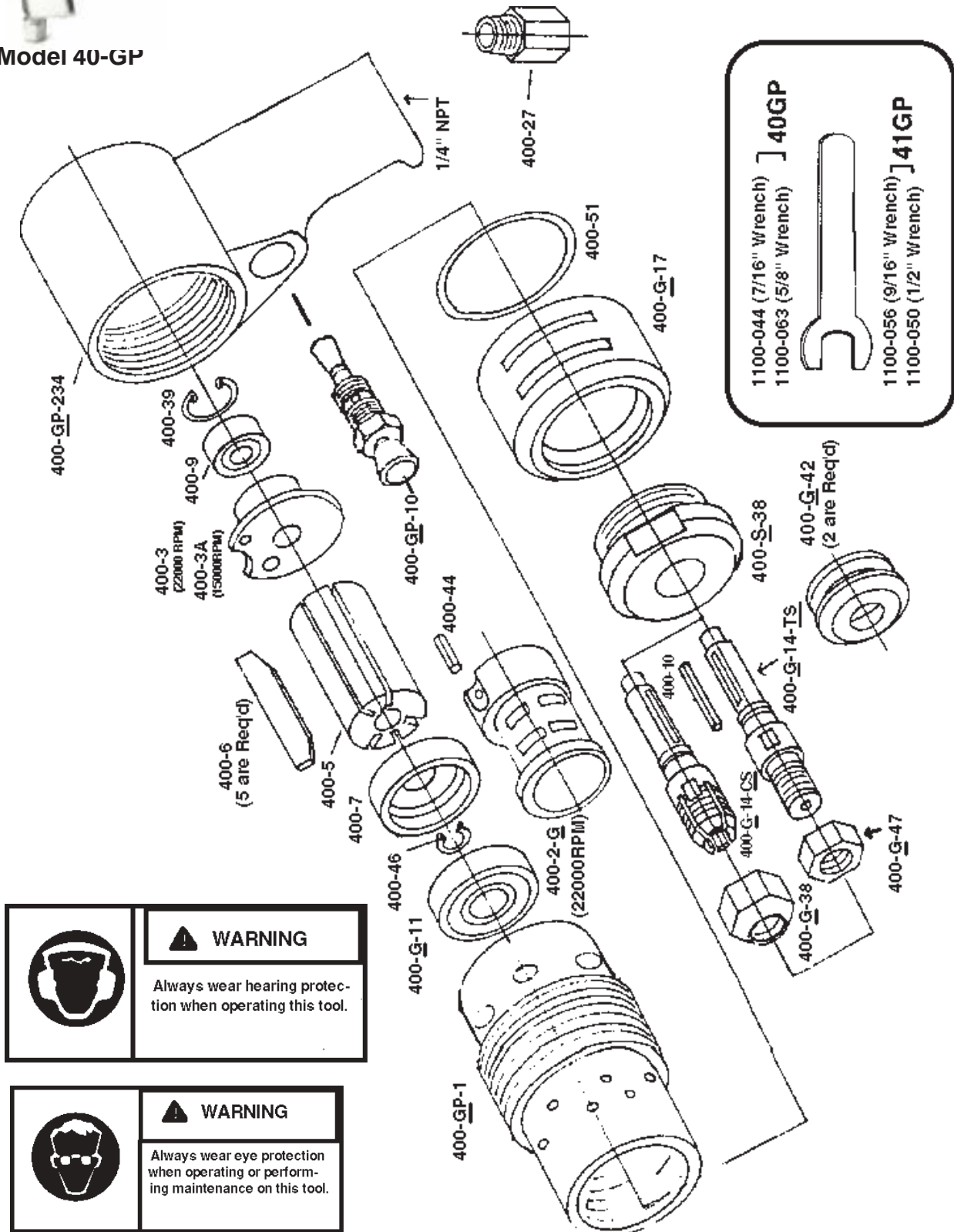
Updated 1/30/2004

HENRY AIR TOOLS

MODELS 40 GP 41 GP



Model 40-GP



	<p>WARNING</p> <p>Always wear hearing protection when operating this tool.</p>
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	<p>WARNING</p> <p>Always wear eye protection when operating or performing maintenance on this tool.</p>
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