

SERVICE INSTRUCTIONS

DISASSEMBLY

1. Model 4126 with 3/8" spindle remove 400-G-47 nut and 400-G-42 flanges.
2. Clamp backhead [402-130(S)] in a vise. Using a wrench, unscrew case lock nut(540129). Next replace (400-G-47) on spindle. Grab (400-G-47) nut with vise and pull out motor package. 3. Remove snap ring(592016).
4. With brass or aluminum jawed vise, grasp the O.D. of the cylinder and end plate (400-3) firmly. Use a 3/16" punch and tap spindle out of rear bearing (400-9), being careful not to drop spindle assembly when it is free.
5. Remove the rotor (400-5), blades (400-6), key (400-10) and front thrust plate(400-7).
6. Remove snap ring (400-46) with type 02 pliers. Place bearing and spindle assembly (threaded end down) on suitable drill block. Press spindle through the bearing with an arbor press.
- 7 To check throttle valve. unscrew plug (869311) and lift out valve spring (400-G-34) and plunger (400-G-29). Remove o-ring (400-G-31) and replace if cracked or worn.

REASSEMBLY

1. Support front bearing (400-G-11) on suitable drill block. Press spindle [400-G-14-TS] through bearing until it bottoms on shoulder.
2. With type 02 pliers place the snap ring (400-46) into the groove. Slide on front thrust (400-7) over the arbor and on the front bearing.
3. Place the key (400-10) into the slot in the spindle. Slide rotor (400-5) over spindle, aligning the keyway in the rotor with the key in spindle.
4. Place five blades (400-6) in slots of rotor. Slip cylinder [400-2(G)] over rotor. Install rear thrust[400-3]. (Carefully locate cylinder in the smaller hole of the rear thrust.)
5. Place bearing (400-9) in rear thrust(400-3) and tap bearing in with suitable bearing driver.
6. Place snap ring (592016) on spindle groove. (OPTIONAL: If desired, drop o-ring(320-9R) and washer (320-9W) in rear thrust. Place snap ring(400-39) into groove.
7. Slip motor assembly in case (402-130(S)) Put backhead in vise and replace exhaust sleeve(410-G-17(S)). Replace Lock nut(540129) and tighten.

CAUTION: CHECK TOOL FOR SPEED WITH TACHOMETER. THE SPEED STAMPED ON TOOL MUST BE AT OR ABOVE THE ACTUAL SPEED OF THE TOOL.

Additional information on safety is available in the "American National Safety Code for Portable Air Tools" (ANSI B186.1). This bulletin is available from the American Standards Institute, Inc., 1430 Broadway, New York, N.Y. 10018.

4126-GL SERVICE INSTRUCTIONS

This tool is designed to operate on 90 psig (6.2 bar) maximum air pressure with 1/4 (8 mm) hose.

SAFETY

1. Before operation check spindle speed with a tachometer. If the RPM's exceed the rated speed stamped on tool, servicing is required.
2. The 4126 die grinders are intended for use with mounted wheels, They are not guarded for type 1 wheels. If you have a type 1 wheel application, **ALWAYS** use a guard.

MODELS

4126 GL
4126 GLS
4126 GLSK

Defective wheels usually come apart immediately. When starting a cold wheel apply to the work slowly, allow wheel to warm up gradually.

4. The 4126G L die grinders can be used for mounted wheels, points and carbide burrs only if a collet is purchased from the manufacturer. **They are not guarded for type 1 wheels. If you have a type 1 wheel application, please purchase a wheel guard (4503,4504).**
 5. The 4126GL die grinders may be equipped with a guard from the manufacturer. A guard is not needed for : a.) mounted wheels two inches (50 mm) or smaller; b.) grinders used for internal work, while within the work being ground.
 6. If a collet is purchased(HT-1010), at least one-half of the mandrel length (i.e. mounted wheel, burr, etc.) must be inserted into the collet. Secure collet chuck tightly.
 7. Safety levers are available from the manufacturer (402-26).
 8. Before mounting or removing a wheel disconnect grinder from air supply. The wheel should fit properly on arbor; do not use bushings or wheel flanges to adapt a wheel to any arbor unless recommended by manufacturer. (Wheel flanges should be at least 1/3 the diameter of the grinding wheel.)
- Wear safety goggles and other protective clothing (when necessary).(See regulations.)**
10. Properly maintained air tools are less likely to fail or cause accidents. If tool vibrates or produces an unusual sound, repair immediately.

LUBRICATION

1. An air line filter-regulator-lubricator should be located as closely as possible to the tool.
2. Clean out dirt and moisture from air hoses daily. Keep screen handle bushing in tool.
3. OIL TOOLS DAILY. Exxon's Spinesstic 10, Atlantic Richfield's Duro 55, Gulf's Gulfspin 10 or an equivalent is recommended. Pour about 1 tablespoon in air inlet and run tool to allow oil to be carried to the interior.



WARNING

Always wear eye protection when operating or performing maintenance on this tool.

MODELS

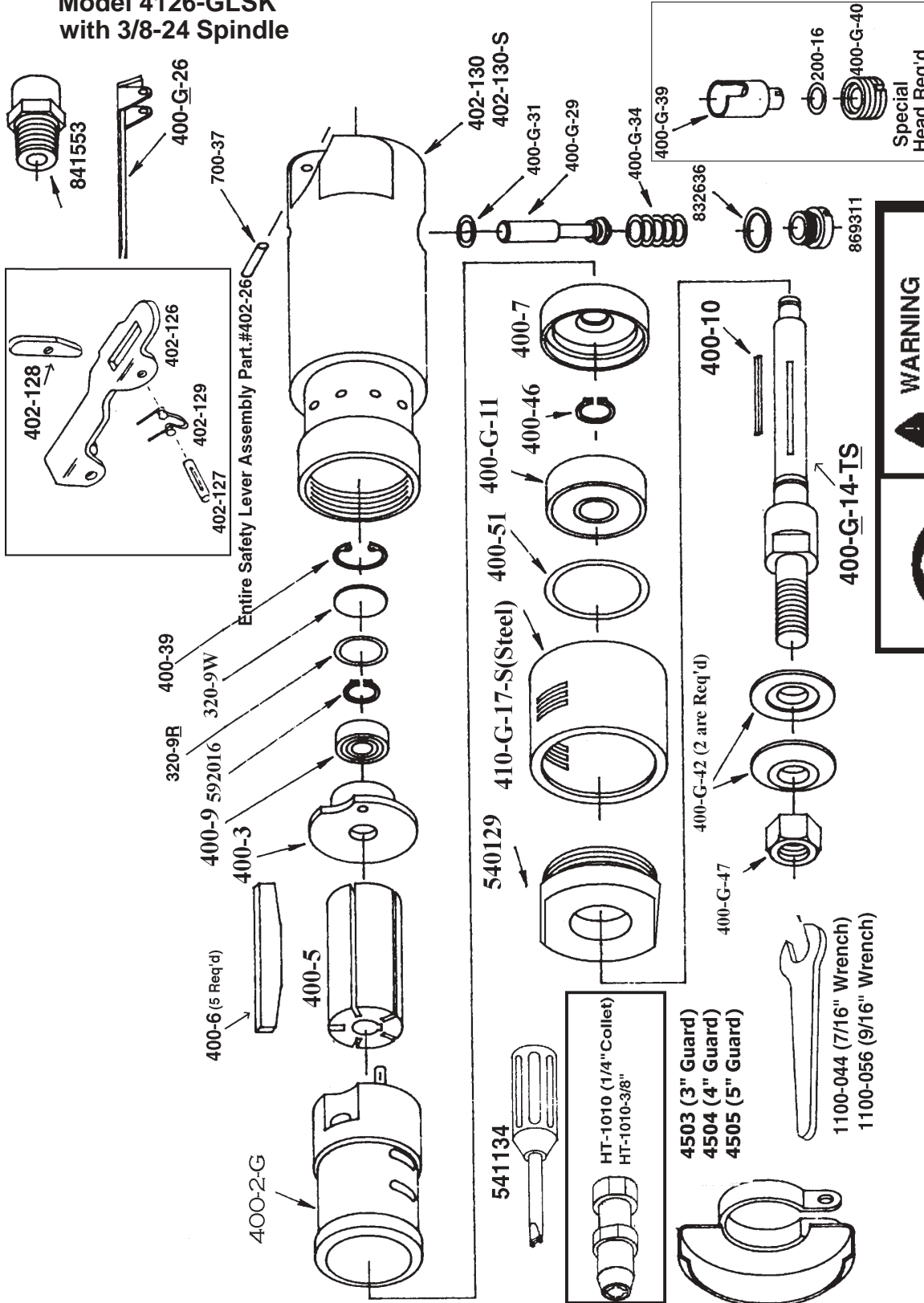
4126 GL

4126 GLS

4126 GLSK



Model 4126-GLSK
with 3/8-24 Spindle



WARNING

Always wear eye protection when operating or performing maintenance on this tool.

Updated 1/30/2004

HENRY AIR TOOLS